The PostProcess™ DEMI 400™ Series leverages our proprietary patented Submersed Vortex Cavitation technology for revolutionary post-printing efficiencies; combining software, hardware, and chemistry features for optimal resin and support removal.

- AUTOMAT3D® intelligent software control of energy sources and simplified machine operation.
- Vortex pumping scheme ensures uniform chemistry exposure to finishes parts with unprecedented consistency.
- Precision control over temperature and ultrasonic-generated cavitations for accelerated process times.
- Variable energy output to adapt to material and geometry needs results in reduced damage.

SOFTWARE FEATURES
- Variable temperature: 86-145°F / 30-63°C
- HMI enabled programmable cycle time
- Proprietary Agitation Algorithms
- Recipe storage and recall
- Preventative maintenance features

HARDWARE FEATURES
- Stainless steel envelope
- Magnetically driven pump
- Multi-configuration fixture
- Casters for easy installation

ELECTRICAL - NORTH AMERICA
FORTI 400 MODEL
Power: 120V, 60Hz, Connector: NEMA 5-15P

FORTI 430 MODEL
Power: 120V, 60Hz, Connector: NEMA 5-15P
Dual agitation; includes heater & ultrasonics

ELECTRICAL - EUROPE
FORTI 430 MODEL
Power: 230V, 50Hz, Connector: CEE 7/3
Dual agitation; includes heater & ultrasonics

MATERIALS AND TECHNOLOGIES
- Resin Removal
- Support Removal

SIZE
- Envelope: 14" L x 14" W x 14" H
  35.5 cm x 35.5 cm x 35.5 cm
- Footprint: 29" L x 36" W x 43" H
  73.6 cm x 91.4 cm x 109.2 cm
- Weight: 300 lbs empty / 136 kg; 470 lbs full / 213 kg

CONSUMABLES
- Capacity: 17 Gallons (64 Liters)
- Detergent: PLM-101-SUB for Polyjet
  PLM-201-SUB for FDM
  PLM-403-SUB for SLA, CLIP, DLP

SAFETY FEATURES
- Emergency stop
- Auto power down