SAFETY DATA SHEET

POLYGONE: PG7.1

SDS Preparation Date (mm/dd/yyyy): 01/19/2018

SECTION 1: IDENTIFICATION

Product identifier used on the label: POLYGONE PG7.1

Product Code(s): PG7.1-5

Recommended use of the chemical and restrictions on use:
Add Detergent for Support Removal Machines
Use pattern: Professional Use Only
Recommended restrictions: No restrictions on use known.

Chemical family: Mixture

Name, address, and telephone number of the supplier:
PostProcess Technologies, Inc.
2495 Main Street Suite 615
Buffalo, NY 14214
Supplier’s Telephone #: 866-430-5354
24 Hr. Emergency Tel #: Chemtrec: 1-800-424-9300 (Within Continental U.S.); 703-527-3887
Contract#: CCN-19217

SECTION 2: HAZARDS IDENTIFICATION

Classification: Product is not classified as hazardous under GHS criteria or OSHA Hazard Communication Standard (29 CFR 1910.1200)

GHS Label Elements:

Symbol(s): None
Signal Word(s): None
Hazard statement(s): H303 May be harmful if swallowed
H313 May be harmful in contact with skin
H333 May be harmful if inhaled
Response:
- P330 Rinse Mouth
- P340 Remove victim to fresh air and keep at rest in a position comfortable for breathing
- P350 Wash with plenty of soap and water.
- P363 Wash contaminated clothing before reuse

Storage:
- P402+P404 Store in a dry place. Store in a closed container

Disposal:
- P501 Dispose of contents/container to a qualified waste disposal company in accordance with local/regional/national/international regulations.

Other Hazards:
See Section 11 for Health effects. See Section 12 for environmental effects.

SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Component name</th>
<th>CAS #</th>
<th>Concentration (% by weight)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polydimethylsiloxane Compound</td>
<td>Mixture</td>
<td>15</td>
</tr>
</tbody>
</table>

Other Comments:
This product does not contain any hazardous ingredients as defined by OSHA regulations. (See Section 16 for abbreviation legend)

SECTION 4 : FIRST AID MEASURES

First aid measures:
- **Eye:** Immediately flush eyes with plenty of water. If irritation persists, seek medical attention.
- **Skin:** Wash with soap and water. If irritation develops or persists, seek medical attention.
- **Inhalation:** None required.
- **Oral:** If swallowed, rinse mouth thoroughly with water, drink plenty of water. In case of discomfort, seek medical attention. Do NOT induce vomiting.

Most important symptoms/effects: None known

Notes to physician: Treat symptomatically

SECTION 5 : FIRE FIGHTING MEASURES

Flammability assessment: Not flammable

Unsuitable extinguishing media: None
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Specific firefighting measures: Extinguish fire appropriate to circumstances - CO2, DRY CHEMICAL, FOAM, WATER FOG

Specific hazards during firefighting: None known

Special protective equipment and Precautions for firefighters: Do not enter enclosed or confined workspaces without proper protective equipment. Firefighting personnel should wear respiratory protection (positive pressure if available).

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:
As in any fire, wear self-contained breathing apparatus pressure-demand (MSHA/NIOSH approved or equivalent) and full protective gear.

Methods and materials for containment and cleaning up:
Absorb with sand, etc. and dispose as dry waste in accordance with all applicable regulations. Absorb small spill with inert material (dry sand or earth), then place in a chemical waste container. For large spills, dike for later disposal.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling:
Use with adequate ventilation. Wear protective clothing. Wash thoroughly after handling.

Conditions for safe storage:
Keep container closed in a dry, cool place when not in use. Keep away from heat, sparks and flame. Keep from freezing.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS #</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>NIOSH REL</th>
<th>FORM</th>
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<tbody>
<tr>
<td>Product</td>
<td>Mixed</td>
<td>15mg/m3</td>
<td>10mg/m3</td>
<td>15mg/m3</td>
<td>Mist</td>
</tr>
<tr>
<td></td>
<td></td>
<td>total 5mg/m3</td>
<td></td>
<td>total 5mg/m3</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>resirable fraction</td>
<td></td>
<td>resirable fraction</td>
<td></td>
</tr>
</tbody>
</table>

EXPOSURE LIMITS
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Engineering Controls:

General Ventilation: Recommended

Personal Protective Equipment for Routine Handling and Spills:
Eyes: Wear safety glasses, goggles or face shield where splash hazard.
Skin: The glove(s) listed may provide protection against permeation. Gloves of other chemically resistant materials may not provide protection against permeation

Suitable Gloves: rubber, leather, latex, nitrile

Inhalation/Suitable Respirator: None needed.

Precautionary Measures: Wash hands before eating. Remove contaminated clothing and wash before re-use.

SECTION 9 : PHYSICAL AND CHEMICAL PROPERTIES

Flash Point: >212° F
Flammability Limits in Air:
   Lower Limit Not Determined
   Upper Limit Not Determined
Auto-ignition Temperature: Not Determined
Decomposition Temperature: Not Determined
Flammability: Not Flammable
Appearance: Opaque white liquid
Odor: Undetectable to Mild
Odor Threshold: Not Determined
pH (100 % @ 25°C): 8.0-8.5
Melting/Freezing Point: ~32° F
Boiling Point: ~212° F
Evaporation Rate: Not Determined
Viscosity (@ 25° C): 4000-70000*
Volatile Organic %: Negligible
Vapor Pressure: Not Determined
Vapor Density (Air=1): Not Determined
Bulk Density @ 25°C: 8.43 lbs/gal
Relative Density @ 25°C: 1.01
Solubility in Water: Dispersible
Partition Coefficient (n-octanol/water): Not Determined

The Physical data presented here are representative values, as the actual product’s values may vary slightly.
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SECTION 10: STABILITY AND REACTIVITY

Reactivity: Will not occur under normal conditions.
Chemical stability: Stable
Possibility of hazardous reactions: Will not occur under normal conditions.
Conditions to avoid: None known
Incompatible materials: Strong oxidizers
Hazardous decomposition products: Carbon monoxide, carbon dioxide, formaldehyde

SECTION 11: TOXICOLOGICAL INFORMATION

Acute Toxicity: Not Classified
Oral: LD50: >5000 mg/kg ATE (calculated)
Dermal: LD50: Not Determined
Inhalation: LD50: Not Determined
Skin corrosion/irritation: Based on available data, the classification criteria are not met.
Serious eye damage/irritation: Based on available data, the classification criteria are not met.
Respiratory sensitization: Based on available data, the classification criteria are not met.
Skin sensitization: Based on available data, the classification criteria are not met.
Specific Target Organ Toxicity (single exposure): Based on available data, the classification criteria are not met.
Aspiration hazard: Based on available data, the classification criteria are not met.

Chronic Effects:
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: No components present at 0.1% or greater are classified as carcinogens by the NTP, IACR, or OSHA.
Reproductive toxicity: Based on available data, the classification criteria are not met.
Specific Target Organ Toxicity (repeated exposure): Based on available data, the classification criteria are not met.

Likely Routes of Exposure/Symptoms:
Eye: Direct contact may cause temporary irritation.
Skin: Some individuals may experience minor irritation and discomfort to skin. Repeat or prolonged exposure may cause minor irritation.
Inhalation: Not expected to be inhalation hazard.
Oral: Effects of ingesting small quantities to be minimal. Never taste or swallow product.
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SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity:

Acute:
Chronic:
Fish: Pleuronectes plastessa: 96 hrs LC50
Invertebrates: Daphnia magna: 48 hrs LC50
Invertebrates: Mytilus eduli: 96 hrs LC50
Invertebrates: Nereis diversicolor: 96 hrs LC50

Persistence and degradability:
Bioaccumulative potential:
Mobility in soil:

Other adverse effects: If discarded in its purchased form, this product would not be a hazardous waste either by listing or by characteristic. However, under RCRA, it is the responsibility of the product user to determine at the time of disposal, whether a material containing the product or derived from the product should be classified as a hazardous waste. (40 CFR 261.20-24)

SECTION 13: DISPOSAL CONSIDERATIONS

Disposal considerations: Dry with absorbent material and dispose as dry waste in accordance with all local, state and federal regulations.

Empty container warnings: Dispose of all containers in accordance with all local, state, federal and international regulations. Containers can be offered to a suitable recycler for reuse.

SECTION 14: TRANSPORT INFORMATION

DOT Road Shipment Information (49 CFR 172.101):

This material is not regulated as hazardous by the DOT, IMDG, or IATA.

UN Number:
DOT Proper Shipping Name:
DOT Technical Name:
DOT Hazard Class(es):
DOT Packing Group:
Marine Pollutant:

Air Shipment (IATA): This material is not regulated as hazardous by the DOT, IMDG, or IATA.

Ocean Shipment (IMDG): This material is not regulated as hazardous by the DOT, IMDG, or IATA.

Transport in bulk:

Special precautions: None
## SECTION 15: REGULATORY INFORMATION

### International Chemical Inventory Status:

<table>
<thead>
<tr>
<th>Country</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA (TSCA)</td>
<td>All components listed.</td>
</tr>
<tr>
<td>DSL</td>
<td>All components listed.</td>
</tr>
<tr>
<td>EINICS</td>
<td>All components listed.</td>
</tr>
<tr>
<td>AICS</td>
<td>All components listed.</td>
</tr>
<tr>
<td>CANADIAN WHMIS CLASS</td>
<td>Not a WHMIS controlled material.</td>
</tr>
<tr>
<td>Korea</td>
<td>Not known</td>
</tr>
<tr>
<td>China</td>
<td>Not known</td>
</tr>
<tr>
<td>Canada WHIMS</td>
<td>This SDS has been prepared in compliance with Controlled Product Regulations except for use of the 16 headings.</td>
</tr>
</tbody>
</table>

### EPA SARA Title III Chemical Listings:

**Section 302 Extremely Hazardous Substances:**

<table>
<thead>
<tr>
<th>Component name</th>
<th>CAS #</th>
<th>wt%</th>
<th>Hazard</th>
</tr>
</thead>
</table>

**Section 304 CERCLA Hazardous Substances:**

<table>
<thead>
<tr>
<th>Component name</th>
<th>CAS #</th>
<th>wt%</th>
<th>Hazard</th>
</tr>
</thead>
</table>

**Section 312 Hazard Class:**

- Acute: Yes ☑ No
- Chronic: Yes ☑ No
- Fire: Yes ☑ No
- Pressure: Yes ☑ No
- Reactivity: Yes ☑ No

### Section 313 Toxic Chemicals: Only chemicals which exceed the reporting threshold are included below:

<table>
<thead>
<tr>
<th>Component name</th>
<th>CAS #</th>
<th>wt%</th>
<th>Hazard</th>
</tr>
</thead>
</table>

### Other Regulatory Concerns:

**State right to know:**

<table>
<thead>
<tr>
<th>Component name</th>
<th>CAS #</th>
<th>wt%</th>
<th>Hazard</th>
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</thead>
</table>

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SECTION 16 : OTHER INFORMATION

Revision date: 6/14/2016
Reason for change: New AMS Format
Revised by: KR
Reviewed by: MBG
Approval date: 15 June 2016
Version: initial

<table>
<thead>
<tr>
<th>HMIS:</th>
<th>Health</th>
<th>Fire</th>
<th>Reactivity</th>
<th>Special</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
</tbody>
</table>

Note: HMIS ratings involve data and interpretations that may vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information in the SDS must be considered.

HMIS = Hazardous Material Information System
*Chronic effect

Disclaimer: This safety data sheet (SDS) was prepared in accordance with the 29 CFR 1910.1200. The information contained herein is based upon data available to us and reflects our best professional judgement. However, no warranty is expressed or implied regarding the accuracy of such information or the results obtained from the use thereof. We assume no legal responsibility whatsoever for any damage resulting from reliance upon this information since it is being furnished upon the condition that the person receiving it shall make his or her own determination of the suitability of the material described herein for a particular application, storage, or disposal situation.